



Dart Aerospace Ltd.
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D350-615-041
Job Sheet 184132



Part No: D350-615-041

Job Qty: 10 ea

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 10/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	10/29/18	10/29/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	10 pcs	10/29/18	10/29/18	0.00	0.92	Small Fab-4		Smb DAS
120	QC	10 pcs	10/29/18	10/29/18	0.00	0.00	QC5	DAS	OCT 25 2018 68
130	QC	10 pcs	10/29/18	10/29/18	0.00	0.00	QC4	69 DAS BB	9-89
140	Packaging	10 pcs	10/29/18	10/29/18	0.00	0.00	Packaging3-1	9-89 69 BB	DAS
145	DC	10 pcs	10/29/18	10/29/18	0.00	0.00	DC	9-89	21 OCT 25 2018
150	QC21-FG	10 Ea	10/29/18	10/29/18	0.00	0.00	QC21	DAS	9-89 OCT 25 2018

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C Descriptions: bolts***

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	30 Ea (3 ea)	90-Start up Operation	5107585
5/16WC	Washer	120 Ea (12 ea)	90-Start up Operation	5114586
7/16-14-050C	SS Bolt 7/16 5" Long	10 pcs (1 ea)	90-Start up Operation	5107580
7/16WC	Washer, SS Flat 7/16	20 pcs (2 ea)	90-Start up Operation	5114593
D2282-041	T Assembly	10 Ea (1 ea)	90-Start up Operation	5120065
D2282-043	Saddle Assembly	10 Ea (1 ea)	90-Start up Operation	5120810
D3015-3	Locknut	30 Ea (3 ea)	90-Start up Operation	5114600
D3015-5	SS Nylock Nut 7/16	10 Ea (1 ea)	90-Start up Operation	5107596

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	30	455	0
	5/16WC	120	1,251	0
	7/16-14-050C	10	115	0
	7/16WC	20	315	0
	D2282-041	10	2	0
	D2282-043	10	3	0
	D3015-3	30	317	0

D3015-5

10

148

0

Part Specifications

Specifications could not be found.



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Container No: S121032



Part: D350-615-041

Job No: 184132

Serial No/Batch: S121032

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity required

S121032

Change Record

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Part Number: D350-615-041Description: GROUND HANDLING WHEEL MODIFICATION[illegible]